

SERVICE MANUAL

Wall clearance should be 0.067-0.082 mm (0.0026-0.0032 in.). Piston and rings are available in standard size as well as 0.25 mm (0.010 in.) and 0.50 mm (0.020 in.) oversizes. Cylinders should be bored to an oversize if either of the cylinders is out-of-round or taper exceeds 0.10 mm (0.004 in.). Install pistons on connecting rods so arrow on piston crown points toward exhaust port side of cylinder bore.

CONNECTING RODS, BEARINGS AND CRANKSHAFT. Connecting rods, bearings and crankshaft are a press together unit. Crankshaft should be disassembled ONLY by experienced service personnel and with suitable service equipment.

Caged roller bearings are used at both large and small ends of the connecting rods. Determine rod bearing wear from side to side as shown in Fig. SZ11-13. Normal side to side movement is 5.0 mm (0.20 in.) or less. Maximum limit of crankshaft runout is 0.05 mm (0.002 in.) measured at bearing surfaces with crankshaft ends supported.

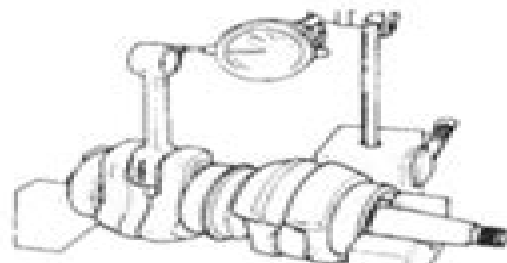


Fig. SZ11-13—Move connecting rod small end side to side to determine connecting rod, bearing and crank pin wear. Refer to text.

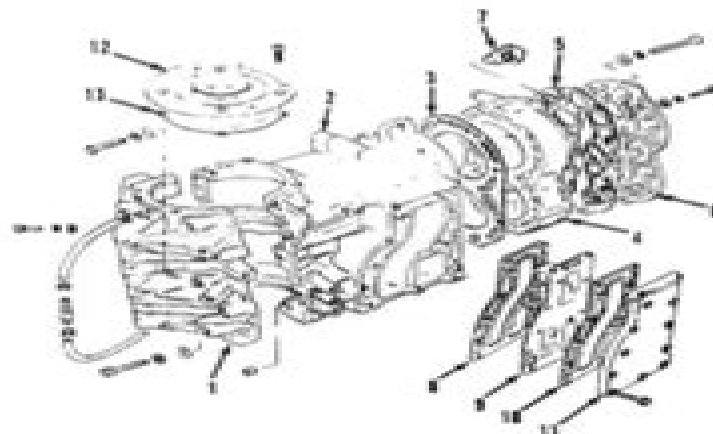


Fig. SZ11-14—Exploded view of cylinder block and crankcase assembly.

- | | |
|----------------------------|-------------------|
| 1. Crankcase | 10. Exhaust cover |
| 2. Cylinder block | 11. Crankshaft |
| 3. Gasket | |
| 4. Cylinder head | |
| 5. Gasket | |
| 6. Cylinder head cover | |
| 7. Thermostat | |
| 8. Gasket | |
| 9. Exhaust plate | |
| 10. Exhaust cover | |
| 11. Exhaust cover | |
| 12. Upper oil seal housing | |
| 13. Gasket | |

Apply Suzuki Super Grease "A" or a suitable high temperature grease to lip portion of lower crankshaft seal prior to installation.

MANUAL STARTER

Refer to Fig. SZ11-15 for an exploded view of manual starter assembly. Starter may be removed as a complete unit by detaching the neutral start cable and removing the three cap screws securing starter assembly to power head. To disassemble starter, proceed as follows: Remove starter handle (16—Fig. SZ11-15) and allow starter rope (14) to slowly wind onto pulley (4). Detach neutral start components. Invert starter housing (1) and remove cap screw (17). Withdraw plate (10) and spring (9).

Remove drive pawl (6) and return spring (5). Remove snap ring (8). Lift pulley (4) with starter rope (14) from starter housing. Use suitable hand and eye protection, and withdraw rewind spring (2) from starter housing (1). Be careful when removing rewind spring (2); a rapidly uncoiling starter spring could cause serious injury.

To reassemble, coat rewind spring area of starter housing (1) with a suitable water resistant grease. Install rewind spring (2) in starter housing. Rewind spring (2) must wind in a counter-clockwise direction from the outer end. Wrap starter rope (14) in a clockwise direction 2½ turns onto pulley (4) when viewed from the flywheel side. Reassemble starter assembly by reversing disassembly procedure making certain rewind spring's hook properly engages groove in pulley (4). Apply water resistant grease to friction side of drive plate (10). Make sure slot (8—Fig. SZ11-16) in

Suzuki DT30 (Prior to 1988)

drive plate properly engages tab (T) on starter housing boss and spring (9) fits into groove (G) in pulley (4).

To place tension on rewind spring (2—Fig. SZ11-15), pass starter rope (14) through rope outlet in housing (1).

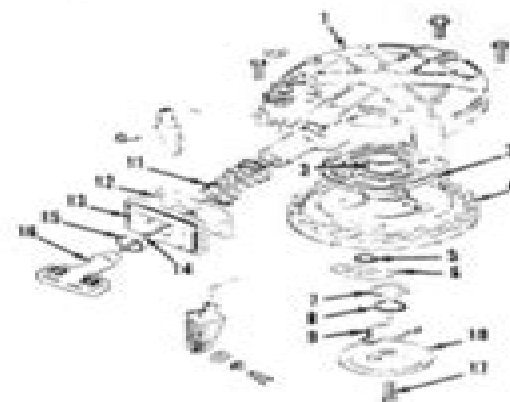


Fig. SZ11-15—Exploded view of manual starter assembly.

- | | |
|------------------|-------------------|
| 1. Housing | 10. Pinion |
| 2. Rewind spring | 11. Spring |
| 3. Bushbolt | 12. Starter cable |
| 4. Pulley | 13. Starter plate |
| 5. Return spring | 14. Starter rope |
| 6. Drive pawl | 15. Fly |
| 7. Spacer | 16. Handle |
| 8. Snap ring | 17. Cap screw |

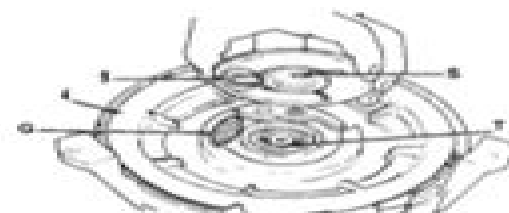


Fig. SZ11-16—During reassembly, slot (S) in drive plate must properly engage tab (T) on starter housing boss and spring (9) must fit into groove (G) in pulley (4).

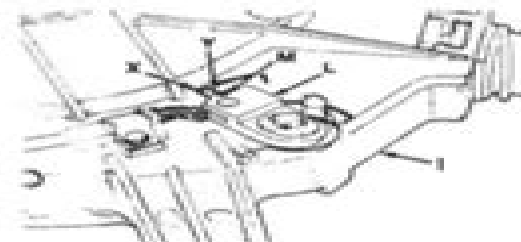


Fig. SZ11-17—For proper neutral start cable adjustment, mark (M) in lever (L) must be between marks (X) and (Y) on starter housing (1) when gear shift lever is in "Forward" or "Reverse" position.

Dt30c Suzuki Outboard Manual

Mark Steyvers



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